

Work Order ID 52897

October 19, 2009 12:33:26 PM



Page 1

Item ID: D2282-7

Accept



Setup Start



Revision ID: E

Stop



Item Name: Tube

Start Date: 10/19/09 Start Qty: 100.00



Cust Item ID:

Required Date: 11/02/09 Req'd Qty: 100.00



Customer:

Reference:Approvals: Process Plan: *PL*

Date: 09/10/15 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2282	Rev E

100



Hardinge CNC LATHE SMALL

Hardinge

Hardinge CNC Lathe Small

Memo

0.00

110



QC2- Inspect parts off machine FAI/FAIB

QC

Quality Control

0.00

120



QC8- Inspect parts - second check

QC

Quality Control

0.00

Work Order ID 52897

October 19, 2009 12:33:26 PM



Page 2

Item ID: D2282-7

Revision ID: E

Item Name: Tube

Start Date: 10/19/09 Start Qty: 100.00

Required Date: 11/02/09 Req'd Qty: 100.00

Reference:

Approvals:

Process Plan:	Date:	Tooling:	Date:	Run	Start	
QC:	Date:	SPC (Y/N):	Date:	Stop		

Sequence ID/
Work Center ID

Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location: *W/A*Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Q 9-10-22 X 103

09/10/23
MF 09-10-23

Picklist Print

October 19, 2009 12:33:31 PM

Page 1

Work Order ID: 52897



Parent Item: D2282-7RevE



Parent Item Name: Tube

Start Date: 10/19/09

Required Date: 11/02/09

Comments:

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.675W.091		Purchased	No			100	f	72.3085	7.0105			

304 RD Tube .675 x .091W



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT	72.3085	
110590	5.27	
111456	67.0385	

7.01 10/19/10/21

DART AEROSPACE LTD	Work Order:	52897
Description: Handle Tube	Part Number:	D2282-7
Inspection Dwg: D2282	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: 	Audited by: 	Prototype Approval:	N/A
Date: 09/01/20	Date: 09/01/21	Date:	N/A

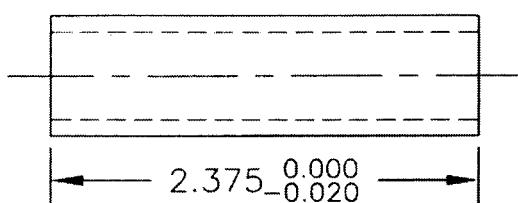
Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue P/O D350-615-041	KJ/RF	
B	05.04.19	0.795 was 0.750	KJ/JLM	
C	06.03.15	Dwg Rev update	KJ/JLM	
D	07.07.17	Dimensions added per Dwg Rev. E	KJ/JLM	2018



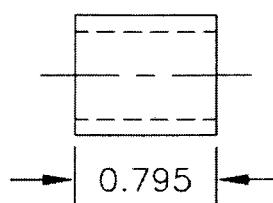
AMENDED COPIED COPY
SHEET 1 OF 2 AMENDMENT

NOTICE
V. ORDER
57897
PL RELEASED
09-10-19
D2282-3

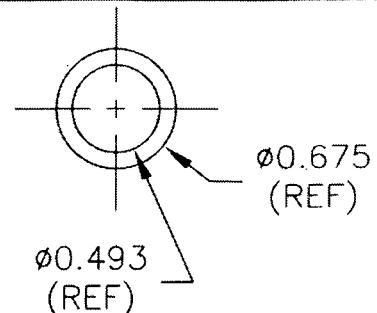
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CHECKED <i>IP</i>	APPROVED <i>AB</i>	DRAWING NO. D2282 REV. E SHEET 1 OF 2
DATE 05.06.07	TITLE HANDLE TUBES	SCALE 1:1



D2282-3

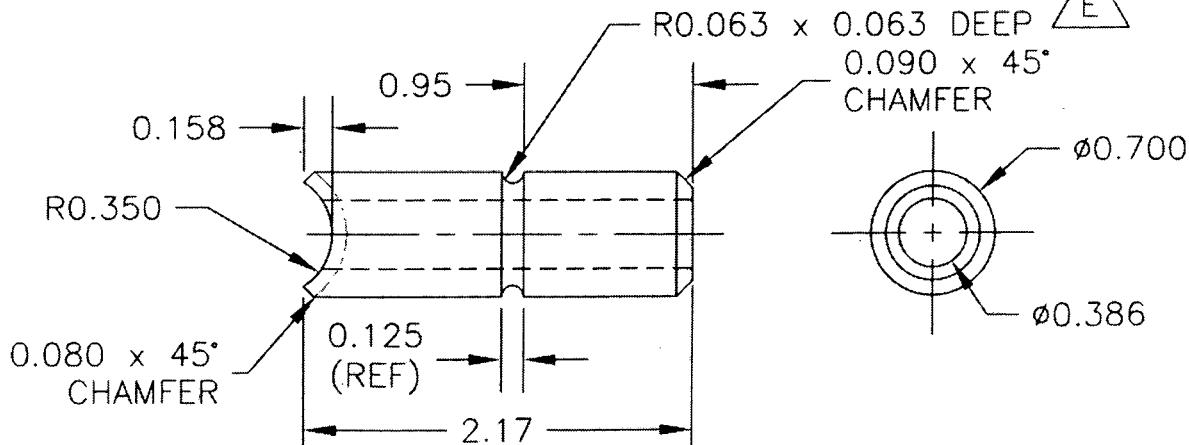


D2282-7



Ø0.493
(REF)

Ø0.675
(REF)



D2282-5

D2282-5 STEM:

- 1) MATERIAL: AISI 304 STAINLESS STEEL (REF. DART SPEC. M304R0.750)
- 2) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

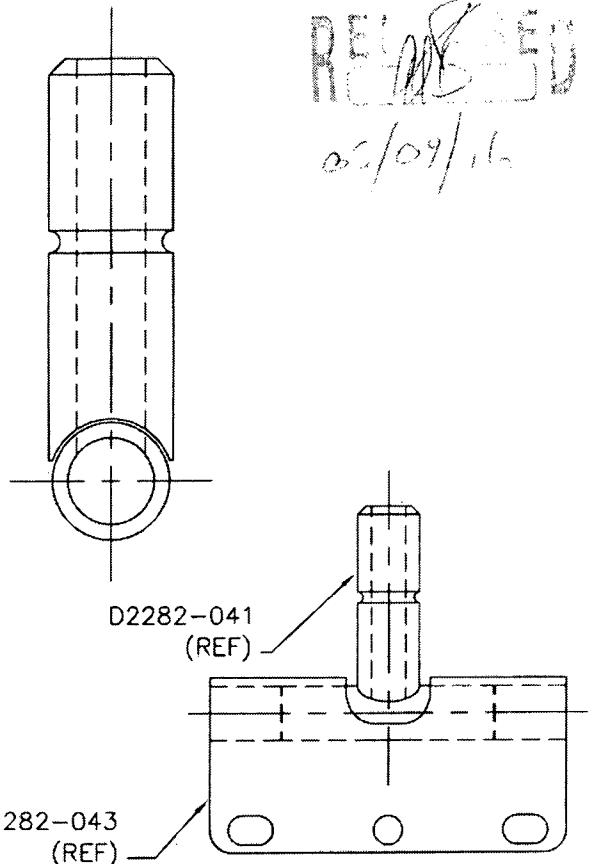
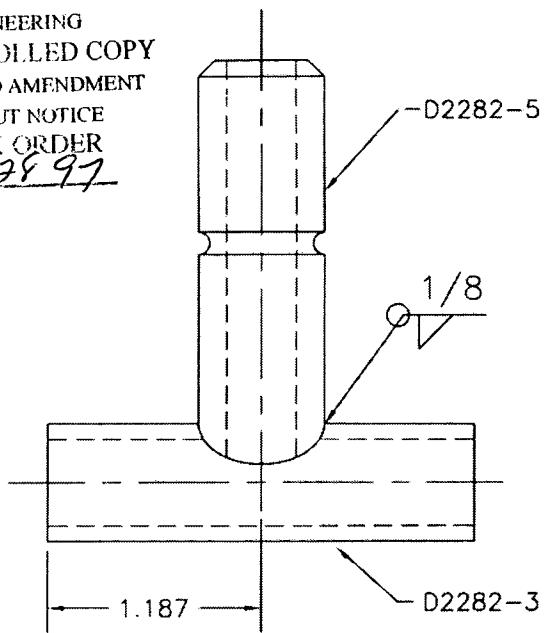
DART

DESIGN BW	DRAWN BY <i>PA</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>IP</i>	APPROVED <i>W</i>	DRAWING NO. D2282	REV. E SHEET 2 OF 2
DATE 05.06.07		TITLE HANDLE TUBES	SCALE 1:1

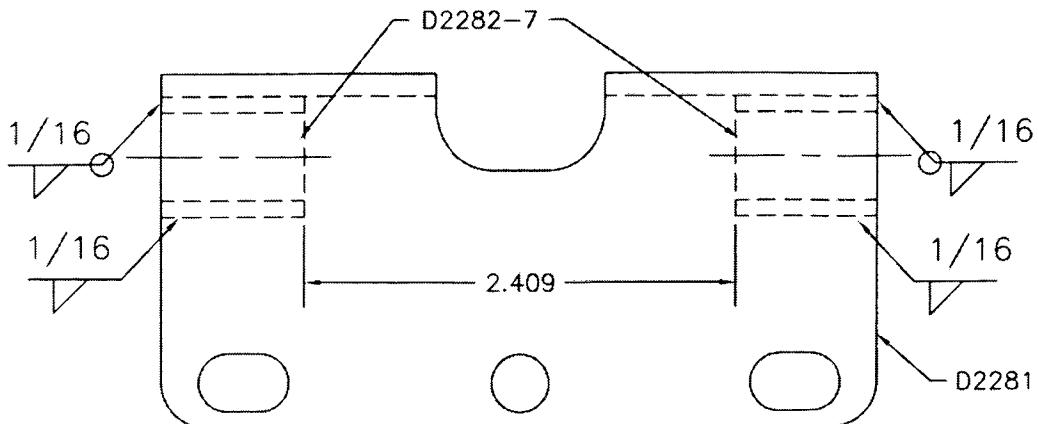
SHOP COPY

RETURN TO

ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 32897



D2282-041 'T' ASSEMBLY
WELD ASSEMBLY PER DART QSI 004



GENERAL ASSEMBLY
SCALE 1:2

D2282-043 SADDLE ASSEMBLY
WELD ASSEMBLY PER DART QSI 004

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